

TECHNICAL SPECIFICATIONS

Dimension mm	Hollow cores No x Dia. x Length	Weight * Kg, max	Strength of concrete* N/mm
1200 (L) x 500 (H) x 100 (T)	5 x Ø60 x 1200mm	29-42	3.5-5.0 N/mm2
1200 (L) x 500 (H) x 150 (T)	4 x Ø90 x 1200mm	44-63	3.5-5.0 N/mm2
1200 (L) x 400 (H) x 100 (T) *	4 x Ø60 x 1200mm	23-34	3.5-5.0 N/mm2
1200 (L) x 400 (H) x 150 (T) *	3 x Ø90 x 1200mm	35-51	3.5-5.0 N/mm2

Note: -Weight and strength of concrete can be produced according to buyer's request
- Panels can be produced without hollow cores or with steel reinforcement

(*) Optional sizes at special order

V-LITE PANEL MEET THE HIGHEST GRADE OF PARTITION WALL PANELS (SD-Severe Duty grade) specified by British Standard BS 5234:1992

Requirements	Requirements for Severe Duty (SD) grade panels	Performance of V-Lite panel	Qualifi- cations
Stiffness of individual wall panel	Maximum deflection less than 10mm under the vertical load of 500N (50kg), Residual deflection under 1mm	Max. Deflection <1mm Residual deflection 0mm	Passed
Resistance to small hard body impact	Wall not damaged, broken or perforated when submitted to vertical impact by a steel sphere of dia.50mm/3kg at impact energy of 30N.m	No damage, broken part, no perforation. Only small slight traces on surface of the wall.	Passed
Resistance to structural damage by impact of a large soft body	Wall can resist to impact of a 50kg bag of sand of diameter 400mm, at impact energy 120 N.mwithout collapsing or dislocating the panel or its fixings	No damage, collapse or dislocating of panel on the wall which remain strong and firm.	Passed
Resistance to crown pressure	Wall can resist to a force of 3kN/m pressing on a wooden bar of 2,5m long at the height of 1.2m	No collapse or damage, no dislocation	Passed
Possibility to hang heavy object like water heater tank	Maximum deflection of the wall is 20mm, when an object of 150kg is mounted on the stadard anchorage bracket. No damaged to the wall of bracket fixings	No deflection of the wall. The bracket remain firm, no releasing or dettachement of the shim plate	Passed

GUIDE FOR V-LITE PANEL ERECTION



Tools and equipments for V-lite panel erection



V, L Shape components for corner forming



Use ready mixied dry mortar for light block



Cut panel by electric hand cutting machine



Use toothed trowel to spread motar



Use flat trowel to apply mortar at the end of panel



Use a long bar to check the flatteness of the wall during erection



Install pipeline and electric cables easily in hollow cores



Can apply skim coat directly